

Work Order ID 53690 -1

November 12, 2009 1:56:18 PM

SPLIT

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Item ID: D206-648-013
 Revision ID: B
 Item Name: GHW Modification
 Start Date: 11/12/09 Start Qty: 8.00
 Required Date: 11/13/09 Req'd Qty: 8.00
 Reference:

BLUE
 4

Accept



Setup Start



Stop



Cust Item ID:
 Customer:

Approvals:

Process Plan:

W

Date:

Tooling:

Date:

Run Start



Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
 Work Center ID

Operation
 Description

Set Up/
 Run Hours

Draw
 Number

Draw
 Rev.

Plan
 Code

Accept
 Qty

Reject
 Qty

Reject
 Number

Insp.
 Stamp

Draw Nbr

Revision Nbr

D206-648

Rev B

100

0.00



DC

Document Control

36✓

Memo

Photocopy bluefile and create labels per PPP D206-648-013
 CHIG002

0.00

50112/01

for BG 09/11/13

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

11/12/2 (4)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

2750112/01

(4) f

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Item ID: D206-648-013
Revision ID: B
Item Name: GHW Modification

Accept



Setup Start
Stop



Start Date: 11/12/09 Start Qty: 8.00
Required Date: 11/13/09 Req'd Qty: 8.00



Cust Item ID:
Customer:

Reference:

Run Start
Stop



Approvals: Process Plan:
QC:

Date:
Date:

Tooling:
SPC (Y/N):

Date:
Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw Draw Plan Accept Reject Reject Insp.
Number Rev. Code Qty Qty Number Stamp

130

0.00



Packaging

Memo

0.00

Identify and pack for shipping as per PPP D206-648-013

NGUB

12 9/12/2 (4)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/12/03

W 9.12.02

Picklist Print

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Work Order ID: 53690

Parent Item: D206-648-013RevB

Parent Item Name: GHW Modification

Comments:

Start Date: 11/12/09

Required Date: 11/13/09

Start Qty: 8.00 Y

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN3C37A 44

Purchased

No

110

Each

147.0000

16
32.0000



BOLT

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

147

111976

47

112454

100

110

Each

263.0000

16
32.0000



AN960C10 4X

Purchased

No



WASHER

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

263

111965

263

110

Each

516.0000

32
64.0000



D2652RevA 8X

Manufactured

No



Bushing

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

44

31985

44

Main Warehouse

ST40

472

51531

472

11/19/09

11/19/05

51531

9/14/17 (4)

9/14/17 (4)

Picklist Print

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Comments:

Start Date: 11/12/09

Required Date: 11/13/09

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3414-041RevC *20* Manufactured

No

110

Each

21.0000

16.0000

8



Lug Assembly

B53364 *cf*

Warehouse	Loc Qty	Loc Code
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Location

Main Warehouse

ST

13

52333

13

Main Warehouse

WA

8

51634

8

ATTN: BLUE

MS21043-3 *24*

Purchased

No

110

Each

4,877.000

16 32.0000



Nut

P0411/17 (4)

Warehouse	Loc Qty	Loc Code
-----------	---------	----------

Location

OFFSHORE

FG

80

103691

80

Main Warehouse

ST

4797

111819

78

112243

39

112314

4680

M112314

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Shop Packet Print

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FOR INSTALLATION INSTRUCTIONS/REQUIREMENTS AND TECHNICAL INFORMATION SEE APPLICABLE
DART INSTALLATION INSTRUCTIONS.

REFERENCE ONLY

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QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D206-648-011	GROUND HANDLING KIT
	X	D206-648-013	GROUND HANDLING KIT
8	8	D2652	BUSHING
2		D2659	GHW LUG
	2	D3414-041	LUG ASSEMBLY
4		AN3-37A	BOLT
	4	AN3C37A	BOLT
	4	AN960C10	WASHER
4		AN960JD10	WASHER
4		MS21042-3	NUT (OR MS21042L3)
	4	MS21043-3	NUT

RELEASE
09/12/16

53690

B	INSTALLATION AND WEIGHT AND BALANCE INFORMATION TRANSFERRED TO DART INSTALLATION INSTRUCTIONS D206-642. ALL HARDWARE UPDATED TO SS HARDWARE.		AJS	08.09.24
A	NEW ISSUE		JB	97.11.03
REV.	DESCRIPTION		BY	DATE
DESIGN	JB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO.	REV. B	
MFG. APPR.	N/A	D206-648	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		GND HANDLING WHEEL (GHW) INSTL	NONE	
DATE	08.09.24		<small>COPYRIGHT © 1997 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

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